

Date: Wednesday, 04/02/2009 3:53:23 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PANEL
 Job Number : 05071
 Estimate Number : 13780
 P.O. Number :
 This Issue : 04/02/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D38911
 First Issue : / / Type : SMALL /MED FAB Drawing Number : D3891 PROTOTYPE
 Previous Run : Project Number : N/A
 Material :
 Due Date : 04/02/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : MF 09-02-04
 Comment : Est Rev:A 09.02.04 new issue EC verified by:JLM

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MLEXS125F6002904 GE PLASTICS LEXAN SHEET



Comment: Qty.: 5.1815 sf(s)/Unit Total : 5.1815 sf(s)
 GE PLASTICS LEXAN SHEET 0.125"
 Batch: 109455 HB 9-2-5

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3891
 Dwg Rev: PROTO
 Prog Rev: TYPE HB 9-2-5
 2- Deburr if necessary



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK FOR ENGINEERING USE ONLY



Comment: SECOND CHECK

09.02.09

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

ENG USE ONLY 09.02.09

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Drawing Name: PANEL

Job Number: 05071

Part Number: D38911

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/11 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



06279A

609.0211

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D350-766

Job #: 00279A

Date: 09.02.04

Product Name: 350 Baggage Protectors

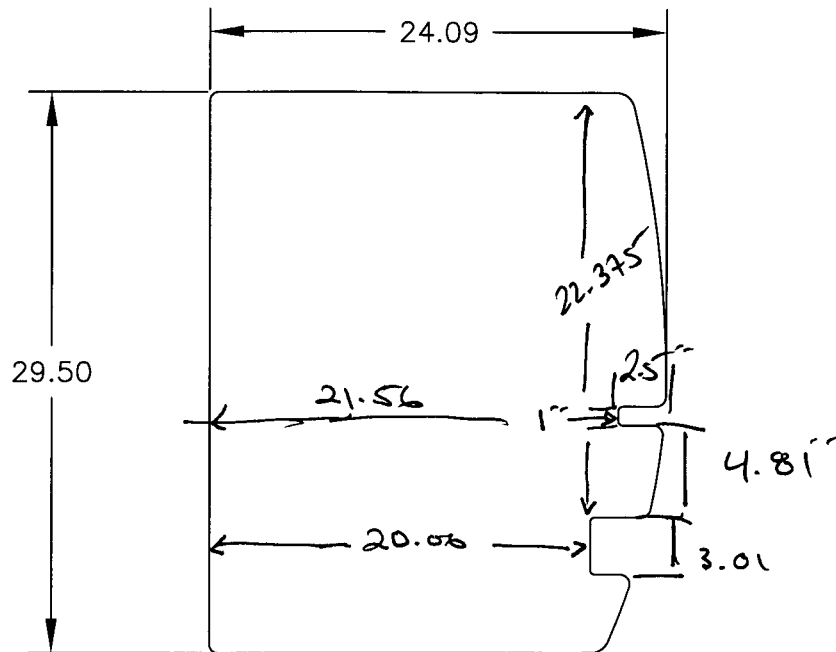
Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3891-1	SF	PANEL, RH	09.02.04	N	ASAP	Need qty(1), per dxf	
1	D3891-3	SF	PANEL, LH	09.02.04	N	ASAP	Need qty(1), per dxf	

DESIGN	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3891	REV. A SHEET 1 OF 2
DATE 09.02.04		TITLE PANEL	SCALE NTS
A	09.02.04	NEW ISSUE	

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
CP 09.02.04



03071

D3891-1 PANEL, RH

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
MACHINE PER DWG FILE "D3891-1A.DXF"

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